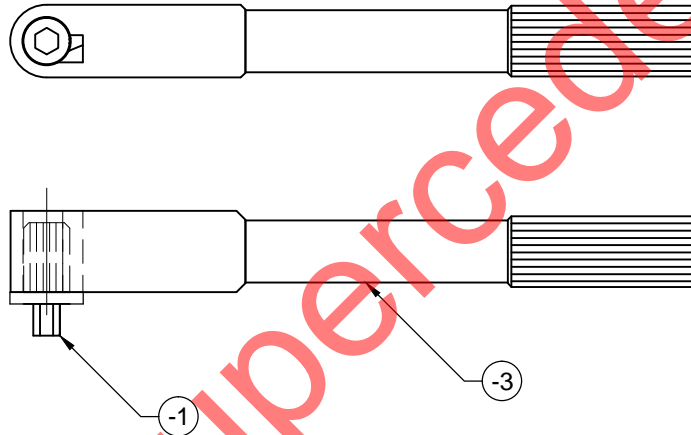


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW
URF 19-590 19.02.14 (KPT)

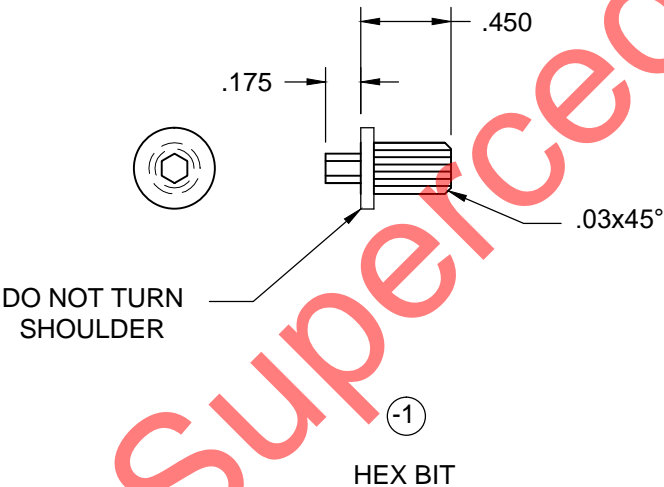
ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	2	HEX BIT		9/64in HEX BIT MSC #05045315 (NEEDS MODIFIED)	2
		B/O	-3	1	MINI RATCHET		3-3/4in L MSC #05045174	1
ASSY #								

RB RED BARN MACHINE	
TITLE ENGINE BELL MOUTH RATCHET	
DWG NO. RBT18565	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9-13-11
SHEET 1 of 2	

DRAWN BY: CLOUGH
APPROVED <i>D Weil</i>
HEAT TREAT FINISH SPEC
USED ON MODEL BELL 206L

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW
URF 19-590 19.02.14 (KPT)

RED BARN MACHINE			
TITLE ENGINE BELL MOUTH RATCHET			
DWG NO. RBT18565-1			REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5° UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY: CLOUGH	
		APPROVED <i>D Weil</i>	
		HEAT TREAT	
		FINISH	
		SPEC	
		USED ON MODEL	
		BELL 206L	
SCALE	NTS	DATE	9-13-11
		SHEET	2 of 2